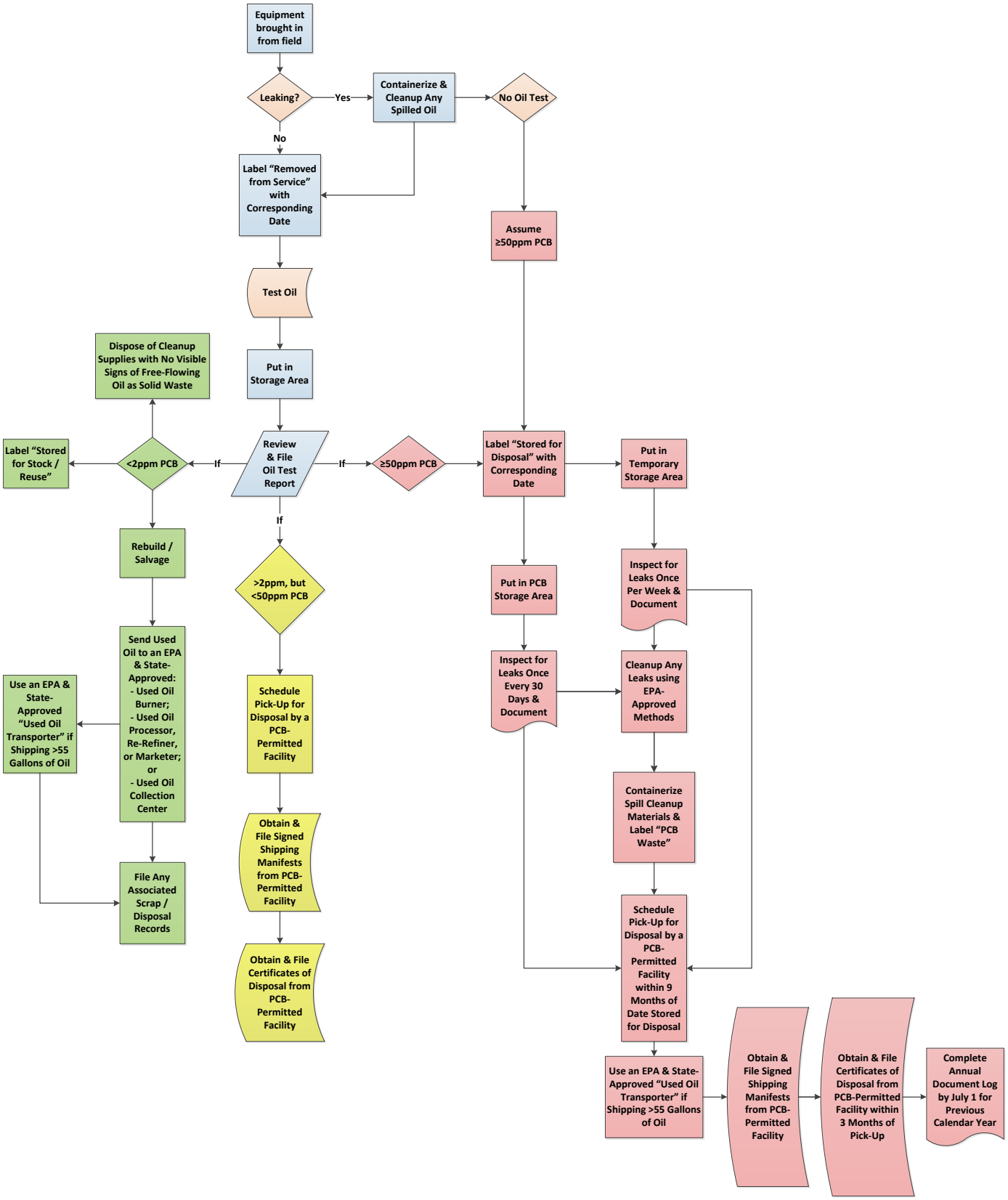SAMPLE PCB HANDLING FLOW CHART